



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2604-1**Job Sheet 191003****Part No:** D2604-1**Job Qty:** 4 ea**Part Name:** Console Side LH, 407 Console**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/20/19**Job Tracking No:****Due Date:** 2/20/19**Created By:** Jesse White**Type:** SOLD**Description:**

Note: DWG D2604 REV.B IPP C 98.11.25 Added Inspection Levels, Jig numbers DM IPP Rev:D 07-09-24 Now On
Waterjet JLM Verified By: EC IPP Rev:E 07-12-18 ECN1059 RevB as per dwg DD verified by EC

Ship Via:**Bill of Materials**

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details:			

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		2/20/19	0.04	0.68	Waterjet - Flow		19/02/20
110	QC	4 pcs		2/20/19	0.00	0.00	QC2 Waterjet-1		19/02/20
120	QC	4 pcs		2/20/19	0.00	0.00	QC8-1		19/02/20
130	Brake NC	4 pcs		2/20/19	0.00	0.12	Brake NC 1		19/02/20
140	QC	4 pcs		2/20/19	0.00	0.00	QC5		FEB 22 2019
150	HandFinish	4 pcs		2/20/19	0.00	0.35	HandFinish1		19/2/22
160	QC 7	4 pcs		2/20/19	0.00	0.00	QC 7 - 10		
							QC 7 - 13		
							QC 7 - 14		
							QC 7 - 15		
							QC 7 - 17		
							QC 7 - 18		
							QC 7 - 19		
							QC 7 - 2		
							QC 7 - 28		
							QC 7 - 3		
							QC 7 - 30		
							QC 7 - 34		
							QC 7 - 36		
							QC 7 - 37		
							QC 7 - 41		
							QC 7 - 47		
							QC 7 - 48		
							QC 7 - 51		
							QC 7 - 58		
							QC 7 - 59		
							QC 7 - 6		
							QC 7 - 60		
							QC 7 - 9		
							QC 7 - 68		
							QC 7 - 50		
							QC 7 - 67		
170	Packaging	4 pcs		2/20/19	0.00	0.00	Packaging3-1		FEB 26 2019
180	QC21-SA	4 Ea		2/20/19	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2604
 Descriptions: 130 - Deburr if necessary Form as per Dwg D2604

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	5.6000 sf (1.4 ea)	100-Waterjet - Flow - 1	5153359

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M2024T3S.040	6	91	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



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